

MG Chemicals UK Limited

Version No: A-1.01 Safety Data Sheet (Conforms to Regulation (EU) No 2015/830) Issue Date:29/03/2018 Revision Date: 16/03/2020 L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	433 d-Limonene—Pure Grade		
Synonyms	SDS Code: 433-Liquid; 433-1L, 433-4L		
Other means of identification	Not Applicable		

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	solvent
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Hearne House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	Not Available
Emergency telephone numbers	+(44) 20 35147487	Not Available
Other emergency telephone numbers	+(0) 800 680 0425	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H226 - Flammable Liquid Category 3, H315 - Skin Corrosion/Irritation Category 2, H317 - Skin Sensitizer Category 1, H304 - Aspiration Hazard Category 1, H410 - Chronic Aquatic Hazard Category 1
Legend:	Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)









SIGNAL WORD DANGER

Hazard statement(s)

H226	Champally Freid and January		
H226	Flammable liquid and vapour.		
H315	Causes skin irritation.		
H317	May cause an allergic skin reaction.		
H304	May be fatal if swallowed and enters airways.		
H410	Very toxic to aquatic life with long lasting effects.		

Supplementary statement(s)

EUH019	May form explosive peroxides

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.			
P233	Keep container tightly closed.			
P280	Wear protective gloves/protective clothing/eye protection/face protection.			
P240	Ground/bond container and receiving equipment.			
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.			
P242	Use only non-sparking tools.			
P243	Take precautionary measures against static discharge.			
P261	Avoid breathing mist/vapours/spray.			
P273	Avoid release to the environment.			
P272	Contaminated work clothing should not be allowed out of the workplace.			

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.		
P331	Do NOT induce vomiting.		
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.		
P302+P352	IF ON SKIN: Wash with plenty of water and soap.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		
P362+P364	Take off contaminated clothing and wash it before reuse.		
P391	Collect spillage.		
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.		

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.		
P405	Store locked up.		

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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2.3. Other hazards

Inhalation, skin contact and/or ingestion may produce health damage*.

Cumulative effects may result following exposure*.

May produce discomfort of the eyes and respiratory tract*.

Limited evidence of a carcinogenic effect*.

Possible respiratory sensitizer*.

Repeated exposure potentially causes skin dryness and cracking*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.8028-48-6 2.232-433-8 3.Not Available 4.01-2119493353-35-XXXX	100	orange, sweet, extract	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H226, H315, H317, H336, H410, EUH019 [1]
Legend:	Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

If this product comes in contact with the eyes:

Eye Contact

- ► Wash out immediately with fresh running water.
- ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ► Seek medical attention without delay; if pain persists or recurs seek medical attention.

	► Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

In acute poisonings by essential oils the stomach should be emptied by aspiration and lavage. Give a saline purgative such as sodium sulfate (30 g in 250 ml water) unless catharsis is already present. Demulcent drinks may also be given. Large volumes of fluid should be given provided renal function is adequate. [MARTINDALE: The Extra Pharmacopoeia, 28th Ed.]
Following oral administration of d-limonene, 75-90% is excreted in the urine and less than 10% in 2 to 3 days. The major urinary metabolites are perillic acid-8,9-diol (rats and rabbits), perillyl-beta-d-gluco-pyranosiduronic acid (hamsters), p-mentha-1-ene-8,9-diol (dogs) and 8-hydroxy-p-menth-1-en-9-yl-beta-d-glucopyranosiduronic acid (humans and guinea pigs).

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- Foam.
- Dry chemical powder.
- ► BCF (where regulations permit)
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
5.3. Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.

► Liquid and vapour are flammable.

- Moderate fire hazard when exposed to heat or flame.
- ▶ Vapour forms an explosive mixture with air.
- Moderate explosion hazard when exposed to heat or flame.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- ► On combustion, may emit toxic fumes of carbon monoxide (CO).

Fire/Explosion Hazard

Combustion products include:

carbon monoxide (CO) carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

WARNING: Long standing in contact with air and light may result in the formation

of potentially explosive peroxides.

CARE: Water in contact with hot liquid may cause foaming and a steam explosion with wide scattering of hot oil and possible severe burns. Foaming may cause overflow of containers and may result in possible fire.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	CARE: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite. Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water. • Clear area of personnel and move upwind. • Alert Fire Brigade and tell them location and nature of hazard. • May be violently or explosively reactive. • Wear breathing apparatus plus protective gloves. • Prevent, by any means available, spillage from entering drains or water course. • Consider evacuation (or protect in place). • No smoking, naked lights or ignition sources. • Increase ventilation. • Stop leak if safe to do so. • Water spray or fog may be used to disperse /absorb vapour. • Contain spill with sand, earth or vermiculite. • Use only spark-free shovels and explosion proof equipment. • Collect recoverable product into labelled containers for recycling. • Absorb remaining product with sand, earth or vermiculite. • Collect solid residues and seal in labelled drums for disposal. • Wash area and prevent runoff into drains. • If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	 Containers, even those that have been emptied, may contain explosive vapours. Do NOT cut, drill, grind, weld or perform similar operations on or near containers. Avoid all personal contact, including inhalation. Wear protective clothing when risk of overexposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights or ignition sources. Avoid smoking, naked lights or ignition sources. Avoid smoking naked lights or ignition sources. Earth all lines and equipment. Use spark-free tools when handling. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	 Store in original containers in approved flammable liquid storage area. Store away from incompatible materials in a cool, dry, well-ventilated area. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. No smoking, naked lights, heat or ignition sources. Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. Keep adsorbents for leaks and spills readily available. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. In addition, for tank storages (where appropriate): Store in grounded, properly designed and approved vessels and away from incompatible materials. For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up. Storage tanks should be above ground and diked to hold entire contents.

Packing as supplied by manufacturer.

- ▶ Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ► For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

d-Limonene

Suitable container

Storage incompatibility

- ▶ forms unstable peroxides in storage, unless inhibited; may polymerise
- reacts with strong oxidisers and may explode or combust
- ▶ is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride
- flow or agitation may generate electrostatic charges due to low conductivity
- ► The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BRETHERICK L.: Handbook of Reactive Chemical Hazards
- ▶ Avoid reaction with strong Lewis or mineral acids.
- Reaction with halogens requires carefully controlled conditions.

BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition

- ▶ Free radical initiators should be avoided.
- The interaction of alkenes and alkynes with nitrogen oxides and oxygen may produce explosive addition products; these may form at very low temperatures and explode on heating to higher temperatures (the addition products from 1,3-butadiene and cyclopentadiene form rapidly at -150 C and ignite or explode on warming to -35 to -15 C). These derivatives ('pseudo- nitrosites') were formerly used to characterise terpene hydrocarbons.
- Exposure to air must be kept to a minimum so as to limit the build-up of peroxides which will concentrate in bottoms if the product is distilled. The product must not be distilled to dryness if the peroxide concentration is substantially above 10 ppm (as active oxygen) since explosive decomposition may occur. Distillate must be immediately inhibited to prevent peroxide formation. The effectiveness of the antioxidant is limited once the peroxide levels exceed 10 ppm as active oxygen. Addition of more inhibitor at this point is generally ineffective. Prior to distillation it is recommended that the product should be washed with aqueous ferrous ammonium sulfate to destroy peroxides: the washed product should be immediately re-inhibited.
- washed with aqueous ferrous ammonium sulfate to destroy peroxides; the washed product should be immediately re-inhibited.

 A range of exothermic decomposition energies for double bonds is given as 40-90 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in 'dosed vessel processes' (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.
- The reaction of ozone with alkenes is believed to proceed *via* the formation of a vibrationally excited Primary Ozonide (POZ) which falls apart to give a vibrationally excited Criegee Intermediate (CI) The CI can decompose to give OH radicals, or be stabilised. This may be of relevance in atmospheric chemistry.
- · Violent explosions at low temperatures in ammonia synthesis gas units have been traced to the addition products of dienes and nitrogen dioxide
 - Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air.
 - Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together this allows the heat to accumulate or even accelerate the reaction
- Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight.or stored, immersed, in solvents in suitably closed containers.
- ► Avoid reaction with oxidising agents

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available						

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
433 d-Limonene—Pure Grade	Not Available	Not Available	Not Available	Not Available
Ingredient	Original IDLH		Revised IDLH	
orange, sweet, extract	Not Available		Not Available	

MATERIAL DATA

for d-Limonene:

CEL TWA: 30 ppm, 165.6 mg/m3 (compare WEEL-TWA*)

(CEL = Chemwatch Exposure Limit)

A Workplace Environmental Exposure Level* has been established by AIHA (American Industrial Hygiene Association) who have produced the following rationale:

d-Limonene is not acutely toxic. In its pure form it is not a sensitiser but is irritating to the skin. Although there is clear evidence of carcinogenicity in male rats, the effect has been attributed to an alpha-2u-globin (a2u-G) renal toxicity which is both species and gender specific. Humans do not synthesise a2u-G, and metabolism studies indicate that 75% to 95% of d-limonene is excreted in 2-3 days with different metabolites identified between humans and rats. In a 2-year study, liver effects were noted in male mice at 500 mg/kg and reduced survival was noted in female rats at 600 mg/kg. The no observable effect levels (NOELs) were 250 and 300 mg/kg, respectively. A WEEL of 30 ppm is recommended to protect against these effects.

8.2. Exposure controls

Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.

Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

8.2.1. Appropriate engineering controls

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection









Eye and face protection

- ► Safety glasses with side shields.
- ► Chemical goggles

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- · glove thickness and

dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

For general applications, gloves with a thickness typically greater than $0.35\,\mathrm{mm}$, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Body protection

See Other protection below

- ► Overalls.
- ▶ PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- Eyewash unit
- ▶ Ensure there is ready access to a safety shower.

Other protection

- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Thermal hazards

Not Available

Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate. Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

^{* -} Continuous Flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance Colorless or very pale yellow			
Physical state	Liquid	Relative density (Water = 1)	0.840
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	237
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	-96	Viscosity (cSt)	<20.5
Initial boiling point and boiling range (°C)	176	Molecular weight (g/mol)	Not Available
Flash point (°C)	43	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	6.1	Surface Tension (dyn/cm or mN/m)	Not Available

^{** -} Continuous-flow or positive pressure demand.

Lower Explosive Limit (%)	0.7	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.27	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	4.7	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGIC	AL INFORMATION
11.1. Information on toxicolo	gical effects
Inhaled	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.
Ingestion	Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis). Accidental ingestion of the material may be damaging to the health of the individual. Taken internally the essential oils exert a mild irritant effect on the mucous membranes of the mouth and digestive tract which induces a feeling of warmth and increases salivation. Taken by mouth, many essential oils can be dangerous in high concentrations. Typical effects begin with a burning feeling, followed by salivation. In the stomach, the effect is carminative (relieve flatulence), relaxing the gastric sphincter and encouraging eructation (belching). Further down the gut, the effect typically is antispasmodic, Excessive oral doses irritate the gastro-intestinal tract and may cause nausea, vomiting and diarrhoea. Occasional irritation of the urinary tract and aggravation of pre-existing inflammatory conditions have been reported. Other effects include dysuria, haematuria, unconsciousness and shallow respiration. Complications arising from ingestion of volatile oils include anuria, pulmonary oedema, and bronchial pneumonia. Central nervous system depression may lead to stupor and possible respiratory failure whilst central system stimulation may lead to excitement and convulsions. Pathologic findings include renal degeneration and intense congestion and oedema in the lungs, brain and gastric mucosa. Excretion takes place through the lungs, skin and kidneys. Most essential oils are reported to be ecbolic (inducing contractions of the uterus leading to expulsion of a fetus). but abortions cannot be induced at safe doses.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
	Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. On the basis, primarily of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic

Chronic

On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.

Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking.

In the presence of air, a number of common flavour and fragrance chemicals can form peroxides surprisingly fast. Antioxidants can in most cases minimise the oxidation.

Fragrance terpenes are generally easily oxidised in air. Non-oxidised limonene, linalool and caryophyllene turned out to be very weak sensitizers, however after oxidation limonene hydroperoxide and linalool hydroperoxide are strong sensitizers. Of the patients tested 2.6% showed positive reaction to oxidised limonene, 1.3% to oxidised linalool, 1.1% to linalool hydroperoxide, 0.5% to oxidised caryophyllene, while testing with caryophyllene oxide and oxidised myrcene resulted in few positive patch tests. 2/3 of the patients reacting positive to oxidised terpenes had fragrance related contact allergy and/or positive history for adverse reactions to fragrances.

As well as the hydroperoxides produced by linalol, limonene and delta-3-carene other oxidation and resinification effects progressively causes other fairly major changes in essential oil quality over time. Autoxidation of fragrance terpenes contributes greatly to fragrance allergy, which emphasizes the need of testing with compounds that patients are actually exposed to and not only with the ingredients originally applied in commercial formulations.

Hydroperoxides of d-limonene are potent contact allergens when studied in guinea pigs. They may result when d-limonene is unstabilised against oxidation, or upon prolonged standing at room temperature and/ or upon exposure to light, or when stabiliser levels diminish. The two major hydroperoxides in auto-oxidised d-limonene, are cis- and trans- limonene-2-hydroperoxide (2-hydroperoxy-p-mentha-6,8-diene). In photo-oxidised d-limonene, they represent a minor fraction. Hydroperoxides may bind to proteins of the skin to make antigens either via a radical mechanism or after reactions to give epoxides. The cross-reactivity between the epoxide limonene-1,2-oxide, a potent contact allergen, and the hydroperoxides is NOT significant, indicating different mechanisms of sensitisation.

d-Limonene was considered to be weakly carcinogenic for the mouse fore-stomach epithelium, but not tumour producing. In 13-week and 2-year gavage-studies, male rats showed a range of compound-related kidney lesions including exacerbation of age-related nephropathy, mineralisation in the renal medulla, hyperplasia of the transitional epithelium overlying the renal papilla and proliferation of the renal tubular epithelium. Neoplasms were believed to be caused by progression to tubular cell hyperplasia to tubular cell adenomas and, with increasing size, to adenocarcinomas or carcinomas. The similarity of the nephrotoxicity caused by trichloroethylene and N-(4-fluoro-4-biphenyl)acetamide, tris(2,3-dibromopropyl)phosphate in rats and the species specific nature of the response suggests that degeneration and necrosis of convoluted tubules may be associated with the accumulation of alpha-2u-globin (a2u-G). Since a2u-G is a species and gender-specific protein that is causal for both the cytotoxic and carcinogenic response in male rats, extrapolation of d-limonene carcinogenicity data from rat studies to other species (including humans) is probably not warranted. Humans do not synthesise a2u-G; they do however produce other related low molecular weight proteins capable of binding chemicals that cause a2u-G nephropathy in rats but this does not necessarily connote human risk. The Risk Assessment Forum of the USA EPA concluded;

- Male renal rat tumours arising as a result of a process involving a2u-G accumulation do not contribute to the qualitative weight-of-evidence that the chemical poses a human carcinogenic hazard. Such tumours are included in dose-response extrapolations for the estimation of human carcinogenic risk.
- If the chemical induces a2u-G accumulation in male rats, the associated nephropathy is not to be used as an end-point for determining non-carcinogenic hazard.

Peroxidisable terpenes and terpenoids should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. Such products should have a peroxide value of less than 10 millimoles peroxide per liter. This requirement is based on the published literature mentioning sensitising properties when containing peroxides.

In one study with citrus oils, the authors concluded that a common component was capable of promoting skin tumour development in previously initiated mice.

Roe F.J.C. & Pierce W.E.I.; Jnl Nat Cancer Inst. 24, 1389-1403, 1960

Citrus spp. oils and other furocoumarins containing essential oils must be used so that the total level of bergapten (5-MOP) will not exceed: (a) 15 ppm in the finished cosmetic products, intended for application on skin areas likely to be exposed to

sunshine, excluding rinse-off products. (b) 1 ppm in sun protection and in bronzing products. In the presence of other phototoxic ingredients, the sum of their concentrations (expressed as % of the of the respective maximum levels) shall not

The Scientific Committee on Cosmetic Products and Non-food Products intended for Consumers (SCCNFP): Section II: Perfume and Aromatic Raw Materials October 2000

433 d-Limonene—Pure Grade

TOXICITY	IRRITATION
Not Available	Not Available

orange, sweet, extract

TOXICITY	IRRITATION	
Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Skin (rabbit): 500mg/24h moderate	
Oral (rabbit) LD50: >5000 mg/kg ^[2]		

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

The essential oils, oleoresins (solvent-free), and natural extractives (including distillates) derived from citrus fruits are generally recognized as safe (GRAS) for their intended use in foods for human consumption.

Botanicals such as citrus are comprised of hundreds of constituents, some of which have the potential to cause toxic effects; for example, bergapten (aka 5-methoxysporalen or 5-MOP) is a naturally occurring furanocoumarin (psoralen) in bergamot oil that causes phototoxicity. Under the rules governing cosmetic products in the European Union, citrus-derived ingredients must have furocoumarin content below 1 mg/kg in sun-protection and bronzing products.

Acute toxicity:

The dermal LD50 of undiluted either bitter orange or citrus reticulata (tangerine) leaf oil (described as "petitgrain bigarade oil") was reported as greater than 2000 mg/kg in rabbits. The dermal LD50 of undiluted mandarin peel oil (Citrus reticulata) was greater than 5000 mg/kg in rabbits

Dermal irritation:

ORANGE, SWEET, EXTRACT

Varying degrees of irritation were observed in animals treated with undiluted citrus aurantium amara (bitter orange) flower wax, unreported concentrations of either bitter orange or citrus reticulata (tangerine) leaf oil (described as "petitgrain bigarade oil"), or unreported concentrations of mandarin peel oil. In human subjects, no irritation was observed after topical exposure to citrus aurantium dulcis (orange) peel wax (100%), bergamot oil (up to 15%), either bitter orange or citrus reticulata (tangerine) leaf oil (described as "petitgrain bigarade oil"; up to 8%), lemon oil (up to 20%), or mandarin peel oil (8%). Ocular irritation:

The eye tolerance of citrus aurantium amara (bitter orange) flower wax (> 50%) was tested in vitro using the SIRC cell strain. Tolerance was evaluated by measuring cytotoxicity. Negative controls solutions were physiological serum or sample diluent and the positive control solutions were 0.01% to 0.2% SDS. Negligible cytotoxicity was observed.

Sensitisation:

Bitter orange or citrus reticulata (tangerine) leaf oil (described as "petitgrain bigarade oil") and mandarin peel oil were not sensitising in human maximization tests. In studies of 250 dermatitic patients, less than 2.5% had positive reactions to bergamot oil, bitter orange oil, lemon oil, or sweet orange

oil tested at 2% in paraffin.

In a retrospective study (2001-2010) of professional food handlers in Denmark, 8.5% (16/188) of the patients had positive reactions to orange peel and 7.9% (15/191) of the patients had positive reactions to lemon peel

Phototoxicity and Photosensitisation:

Citrus aurantium dulcis (orange) peel wax (100%) was not photosensitising in a human study. Mixed results were observed in non-human and human phototoxicity and photosensitisation studies of diluted and undiluted bergamot oil, either bitter orange or citrus reticulata (tangerine) leaf oil (described as 'petitgrain bigarade oil'), lime oil, lemon oil, lemon fruit and peel juice, grapefruit oil, mandarin oil, tangerine oil, bitter orange oil, bitter orange peel oil, orange peel, orange mesocarp, and orange fruit. Many of the citrus-derived ingredients contain constituents that are photoactive agents, although those noted to be furocoumarin free tended not to induce photosensitisation.

Phototoxicity and photosensitisation were noted in several patients exposed to bergamot oil or limes/lime juice Carcinogenicity:

Tumour-promoting activity was observed in mouse skin exposed to essential oils of orange (sweet), lemon, grapefruit, or lime.

Groups of mice received weekly applications of 0.25 ml of the test substances 3 weeks after the application of 9,10-dimethyl-1,2-benzanthracene (DMBA) a tumour initiator. By the fifth week, papillomas were observed in mice exposed to lemon oil, grapefruit oil, and lime oil. Papillomas were observed in the orange oil group by the 12 th week. After 33 weeks, 10/20 mice in the lemon oil and lime oil treatment groups and 13/20 mice in the grapefruit oil and orange oil groups had papillomas.

No malignant skin tumours were observed in the orange oil group: treatment was stopped after 42 weeks. Squamous cell carcinomas of the skin were observed in 2 mice from the lemon oil group and 2 mice of the grapefruit oil group between weeks 36 and 55.

Non-dermal tumors during the treatment period were observed in 1 mouse of the orange oil group (a haemangioma of the subcutaneous tissue starting at week 7) and in 1 mouse of the grapefruit oil group (a spindle cell sarcoma of the subcutaneous tissues). No tumours of the internal organs were observed. The survival of all the mice in this experiment was poor due to a very high incidence of renal disease.

No significant acute toxicological data identified in literature search.

for cold-pressed oil

433 d-Limonene—Pure Grade & ORANGE, SWEET, EXTRACT

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

433 d-Limonene—Pure Grade & ORANGE, SWEET, EXTRACT

d-Limonene is readily absorbed by inhalation and ingestion. Dermal absorption is reported to be lower than by the inhalation route. d-Limonene is rapidly distributed to different tissues in the body, readily metabolised and eliminated primarily through the urine.

Limonene exhibits low acute toxicity by all three routes in animals. Limonene is a skin irritant in both experimental animals and humans. Limited data are available on the potential to cause eye and respiratory irritation. Autooxidised products of d-limonene have the potential to be skin sensitisers. Limited data are available in humans on the potential to cause respiratory sensitisation. Autooxidation of limonene occurs readily in the presence of light and air forming a variety of oxygenated monocyclic terpenes. Risk of skin sensitisation is high in situations where contact with oxidation products of limonene occurs. Renal tumours induced by limonene in male rats is though to be sex and species specific and are not considered relevant to humans. Repeated exposure affects the amount and activity of liver enzymes, liver weight, blood cholesterol levels and bile flow in animals. Increase in liver weight is considered a physiological adaption as no toxic effects on the liver have been reported. From available data it is not possible to identify an NOAEL for these effects. Limonene is neither genotoxic or teratogenic nor toxic to the reproductive system.

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	✓	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	~	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	✓

Legend:

★ - Data available but does not fill the criteria for classification

✓ – Data available to make classification
 ○ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

433 d-Limonene—Pure Grade	ENDPOINT Not Available	TEST DURATION (HR) Not Available	SPECIES Not Available	VALUE Not Available	SOURCE Not Available
orange, sweet, extract	ENDPOINT Not Available	TEST DURATION (HR) Not Available	SPECIES Not Available	VALUE Not Available	SOURCE Not Available

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Monomethyltin chloride, thioglycolate esters, and tall oil ester reaction product

Monomethyltin trichloride (MMTC, CAS RN: 993-16-8), monomethyltin tris[2-ethylhexylmercaptoacetate (MMT (EHTG; MMT (2-EHMA)), CAS RN: 57583-34-3), monomethyltin tris[isooctylmercaptoacetate (MMT(IOTG), CAS RN: 54849-38-6), CAS RN: 57583-34-3) and methyltin reverse ester tallate reaction product (TERP, CAS RNs: 201687-58-3, 201687-57-2, 68442-12-6, 151436-98-5) are considered as a single category of compounds for the purpose of an environmental assessment.

All share a MMTC as a building block.

Environmental fate:

MMT(IOTG), MMT(EHTG), and TERP are sparingly soluble in water (0.6-10.7 mg/L). In water, these monomethyltin compounds undergo rapid degradation by hydrolysis. Although there is no stability data for MMT(EHTG)/(IOTG) or TERP, data for other organotins [DOTC, DBTL and DBT(EHTG)] indicate that the monomethyltin compounds are expected to hydrolyze within minutes to hours in water. The thioester ligands on MMT(EHTG)/(IOTG) will be rapidly displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide. It is also possible that the labile ligands can be displaced by other anions in the medium. The displaced thioester ligands, EHTG/IOTG, can also undergo further hydrolysis of the ester linkage to form thioglycolic acid and

ethylhexanol or isooctanol, respectively

MMTC is a solid at room temperature and melts at 43 deg C, boils at 171 deg C, has a calculated vapour pressure of 1.7 hPa at 25 deg C, and is soluble in water (1038 g/L at 20 deg C). The measured log Kow is -0.9 and MMTC is not readily biodegradable. Atmospheric degradation occurs by photochemical induced hydroxyl radicals, with a half-life of 15.7 days. A Henry's Law constant of 3.83 x 10-7 atm-m3/mol predicts MMTC will volatilize from surface water (t1/2 = 99 days and 3 years for model river and lake, respectively). If released to the environment, MMTC is expected to partition primarily into water (54%) and soil (43%).

In water, MMTC undergoes rapid degradation by hydrolysis and is expected to hydrolyze within minutes. It is expected that the chlorines in MMTC will be displaced to form mono-methyltin hydroxide which eventually precipitates as the oxide (the alkyltin moiety (MMT) was hydrolytically stable at pH 4, 7, and 9 (t1/2 > 1 year at 25 deg C)).

TERP is a liquid at room temperature, boils at 216 deg C, and has a calculated vapour pressure of 0.2 hPa at 25 deg C. TERP is slightly soluble in water (4.4 mg/L), highly hydrophobic (log Kow = 25.5), has low potential for bioaccumulation (log BCF = 2.0), and is readily biodegradable. It is degraded atmospherically by hydroxyl radicals and ozone, with a half-life of 0.5 hours. If released to the environment, TERP is predicted to partition primarily to sediment (99%).

MMT(EHTG) is a liquid at room temperature and has a freezing point of -85 to -65 deg C, decomposes at 260 deg C has a derived vapour pressure of 0.02 hPa at 25 deg C, a calculated log Kow of 10.98, is slightly soluble in water (1.8-6 mg/L), and is readily biodegradable. MMT(EHTG) is also degraded atmospherically, with a half-life of 6.3 hours. A Henry's Law constant of 3.18×10+4 atm-m3/mol predicts MMT(EHTG) will volatilize from surface water (t1/2 = 8 hours and 11 days for a model river and lake, respectively). If released to the environment, MMT(EHTG) is expected to partition primarily into sediment (71%) and soil (25%).

Bioavailability:

The considerable difference in the structures of the labile ligands causes differences in water solubility between the alkyltin chloride and thioesters affecting their respective bioavailabilities and distribution in the environment. Furthermore, MMT(EHTG) and MMT(IOTG) will degrade in aqueous solution such that organisms will be exposed to the parent material and their different degradation products. MMTC is not an appropriate surrogate for the thioesters or TERP for the ecotoxicity and environmental fate endpoints. Ecotoxicity:

In the ecotoxicity tests the organisms were most likely exposed to parent substance as well as hydrolysis/degradation products.

MMTC was not acutely toxic to zebra fish (Brachydanio rerio) (96-h LC50 > 102 mg/L) or Daphnia magna (48-h EC50 > 101 mg/L). MMTC inhibited the growth (72-h EC50 = 0.03 mg/L) and biomass (72-h EC50 = 0.02 mg/L) of the green alga Scenedesmus subspicatus (NOEC = 0.007 mg/L). MMTC was not acutely toxic to earthworms at nominal concentrations up to 1000 mg/kg. TERP was not acutely toxic to rainbow trout (Oncorhynchus mykiss) (96-hr LC50 > 4.4 mg/L), inhibited D. magna survival and mobility (48-h EC50 = 0.27 mg/L), and inhibited growth of the freshwater green alga Pseudokirchneriella subcapitata was (72-h EC50 = 0.64 mg/L; NOEC = 0.28 mg/L).

MMT(EHTG) was not acutely toxic to B. rerio (LC50 > 6 mg/L; NOEC = 3.6 mg/L) and did not inhibit the growth of S. subspicatus (72-h EC50 > 1.84 mg/L; NOEC = 0.6 mg/L). The 21-d EC50 for reproduction in a chronic Daphnia magna study was > 0.134 mg/L (NOEC = 0.134 mg/L).

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered. Source of unsaturated substances

Occupants (exhaled breath, ski oils,

personal care products)

Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants

Carpets and carpet backing

Linoleum and paints/polishes containing linseed oil Latex paint

Certain cleaning products, polishes, waxes, air fresheners

Natural rubber adhesive Photocopier toner, printed paper,

styrene polymers Environmental tobacco smoke

Soiled clothing, fabrics, bedding

Soiled particle filters

Overall home emissions

Ventilation ducts and duct liners

Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree) Unsaturated substances (Reactive Emissions)

Isoprene, nitric oxide, squalene, unsaturated sterols, oleic

Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes

4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters

Linoleic acid. linolenic acid

Residual monomers

Limonene, alpha-pinene, terpinolene, alpha-terpineol, other sesquiterpenes

Isoprene, terpenes

Styrene

Styrene, acrolein, nicotine

Squalene, unsaturated sterols, oleic acid and other

saturated fatty acids

Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles Unsaturated fatty acids and esters, unsaturated oils,

neoprene Polycyclic aromatic hydrocarbons

Limonene, alpha-pinene, linalool, linalyl acetate,

terpinene-4-ol, gamma-terpinene Limonene, alpha-pinene, styrene

Major Stable Products produced following reaction with ozone.

acid and other unsaturated fatty acids, unsaturated oxidation formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid. Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA,

> Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles

Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal

Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decenal, 1-pentene-3-one, propionic acid, n-butyric acid

Formaldehyde

Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic linalool, linalyl acetate and other terpenoids, longifolene andperoxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-

2(3H)-furanone, 4-AMC, SOAs including ultrafine particles Formaldehyde, methacrolein, methyl vinyl ketone

Formaldehyde, benzaldehyde

Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine Acetone, geranyl acetone, 6MHO, 40PA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid. nonanoic acid

Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)

C5 to C10 aldehydes

Oxidized polycyclic aromatic hydrocarbons

Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles

Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols

Reference: Charles J Weschler; Environmental Helath Perspectives, Vol 114, October 2006

Atmospheric fate: Due to the high volatility of limonene the atmosphere is expected to be the major environmental sink for this chemical where it is expected to undergo gas-phase reactions with photochemically produced hydroxyl radicals, ozone and nitrate radicals. Calculated lifetimes for the reaction of d-limonene with photochemically produced hydroxyl radicals range from 0.3-2 h based on experimentally determined rate constants. The oxidation of limonene may contribute to aerosol and photochemical smog formation.

Calculated lifetimes for the night-time reaction of d-limonene with nitrate radicals range form 0.9 to 9 minutes. The daytime atmospheric lifetime of d-limonene is estimated to range from 12 to 48 min. depending upon local hydroxyl rate and ozone concentrations. Products produced from hydroxy radical reaction with limonene are 4-acetyl-1-methylcyclohexene, a keto-aldehyde, formaldehyde, 3-oxobutanal, glyoxal and a C10 dicarbonyl. The same carbonyls, along with formic acid and C8 and C9 carboxylic acids, may form in reactions with ozone. Ozonolysis of limonene may also lead to the formation of hydrogen peroxide and organic peroxides, which have various toxic effects on plant cells and may damage forests.

Products of ozonolysis include bis(hydroxmethyl)peroxide, a precursor to hydroxymethyl hydroperoxide and hydrogen peroxide. The reaction of d-limonene with ozone in the dark results in the formation of 4-acetyl-1-methylcyclohexene and formaldehyde. Reactions with nitrogen oxides produce aerosol formation as well as lower molecular weight products such as formaldehyde, acetaldehyde, formic acid, acetone and peroxyacetyl nitrate.

Terrestrial fate: When released to the ground limonene is expected to have low to very low mobility in soil based on its physicochemical properties. The soil adsorption coefficient (Koc) calculated on the basis of solubility (13.8 mg/l, 25 C) and the log octanol/ water partition coefficient (4.23) ranges from 1030 and 4780. The Henry's law constant indicates that limonene will rapidly volatilise from both dry and moist soil; however its absorption to soil may slow the process.

Aquatic fate: In the aquatic environment, limonene is expected to evaporate to a significant extent owing to its high volatility. The estimated half-life for volatilisation of limonene from a model river (1 m deep, flow 1 m/s and wind speed 3 m/s) is 3.4 h. Some limonene is expected to absorb to sediment and suspended organic matter.

Biodegradation and bioaccumulation: Limonene does not have functional groups for hydrolysis and its cyclohexene ring and ethylene group are known to resist hydrolysis. Therefore, hydrolysis of limonene is not expected in terrestrial or in aquatic environments. The hydrolytic half-life of d-limonene is estimated to be >1000 days. Biotic degradation of limonene has been shown with some species of microorganisms such as Penicillium digitatum, Corynespora cassiicola, Diplodia gossyppina and a soil strain of Pseudomonans sp (SL strain). Limonene is readily biodegradable (41-98% degradation by biological oxygen demand in 14 d) under aerobic conditions in a standard test (OECD 301 C 'Modified MITI Test (1)', OECD, 1981a; MITI, 1992). Also in a test simulating aerobic sewage treatment (OECD 303 A 'Simulation Test - Aerobic Sewage Treatment: Coupled Units Test'; OECD, 1981b), limonene disappeared almost completely (>93.8%)

during 14 days of incubation.

Biodegradation has been assessed under anaerobic conditions; there was no indication of any metabolisms, possibly because of the toxicity to micro-organisms.

The bioconcentration factor, calculated on the basis of water solubility and the log octanol/ water partition coefficient (log Kow) is 246-262, suggesting that limonene may bioaccumulate in fish and other aquatic species

Ecotoxicity: Technical limonene is practically nontoxic to birds on a subacute dietary basis, and is slightly toxic to freshwater fish and invertebrates on an acute basis,

for d-limonene:

LD50 Colinus virginianus (Bobwhite quail, 16 weeks old) oral >2000 mg/kg

LC50 Colinus virginianus (Bobwhite quail, 10 day old) dietary >5620 ppm/8 days

LC50 Colinus virginianus (Bobwhite quail, 14 day old) dietary >5000 ppm/8 days

LC50 Anas platyrhynchos (Mallard duck, 14 day old) dietary >5000 ppm/8 days

LC50 Oncorhynchus mykiss (Rainbow trout) 80 ppm/96 hr (95% confidence limit: 71.4-88.7 ppm); static /92% Al formulated product

LC50 Oncorhynchus mykiss (Rainbow trout) 568 ppm/96 hr (95% confidence limit: 437-852 ppm); static /4.0% Al formulated product

EC50 Daphnia magna (Water flea,<24 hr old; intoxication, immobilization) 17 ppm 8 hr (95% confidence limit: 11-33 ppm); static .0% ai formulated product< ont>

LC50 Pimephales promelas (Fathead minnow) 966 ppm/96 hr (95% confidence limit: 740-1652 ppm); static /4.0% Al formulated product

LC50 Pimephales promelas (Fathead minnow) 38.5 mg/L/96 hr; flow through /from table/ LC50

Leuciscus idus (Golden orfe) 32 mg/L/48 hr /Conditions of bioassay not specified in source examined

The acute toxicity of d-limonene ranges from slight to high for aquatic organisms. The lowest acute toxicity values (EC50 or LC50) identified were approximately 0.4 mg/litre for Daphnia (US EPA, 1990b) and 0.7 mg/litre for fish (US EPA, 1990a,b). The no-observed-effect concentration (NOEC) for

green algae is approximately 4 mg/litre (US EPA, 1990a). The acute toxicity (EC50 or LC50) of dipentene to Daphnia and fish is about 50-70 times lower than that for d-limonene (US EPA, 1990b). No studies were identified on the chronic toxicity of limonene to aquatic organisms.

DO NOT discharge into sewer or waterways

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
orange, sweet, extract	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
orange, sweet, extract	HIGH (LogKOW = 5.6842)

12.4. Mobility in soil

Ingredient	Mobility
orange, sweet, extract	LOW (KOC = 2899)

12.5.Results of PBT and vPvB assessment

	P	В	Т
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

- Containers may still present a chemical hazard/ danger when empty.
- Return to supplier for reuse/ recycling if possible.

- ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

Product / Packaging disposal This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drain
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material)
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Waste treatment options Sewage disposal options

Not Available Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required



Limited Quantity: 433-1L, 433-4L

Land transport (ADR)

14.1.UN number	2319		
14.2.UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains orange, sweet, extract)		
14.3. Transport hazard class(es)	Class 3 Subrisk Not Applicable		
14.4.Packing group	III		
14.5.Environmental hazard	Environmentally hazardous		
14.6. Special precautions for user	Hazard identification (Kemler) 30 Classification code F1 Hazard Label 3 Special provisions Not Applicable Limited quantity 5 L		

Air transport (ICAO-IATA / DGR)

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2319		
14.1. ON Humber	2019		
14.2. UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains orange, sweet, extract)		
14.3. Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
14.4. Packing group			
14.5. Environmental hazard	Marine Pollutant		
14.6. Special precautions for user	EMS Number F-E , S-D Special provisions Not Applicable Limited Quantities 5 L		

Inland waterways transport (ADN)

14.1. UN number	2319
14.2. UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains orange, sweet, extract)

14.3. Transport hazard class(es)	3 Not Applicable			
14.4. Packing group				
14.5. Environmental hazard	Environmentally hazardous			
14.6. Special precautions for user	Classification code Special provisions Limited quantity Equipment required Fire cones number	F1 Not Applicable 5 L PP, EX, A 0		

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ORANGE, SWEET, EXTRACT(8028-48-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable -: 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

National Inventory	Status			
Australia - AICS	Y			
Canada - DSL	Y			
Canada - NDSL	N (orange, sweet, extract)			
China - IECSC	Υ			
Europe - EINEC / ELINCS / NLP	Υ			
Japan - ENCS	N (orange, sweet, extract)			
Korea - KECI	Υ			
New Zealand - NZIoC	Y			
Philippines - PICCS	Υ			
USA - TSCA	N (orange, sweet, extract)			
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)			

SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL: No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

Reason for Change

A-1.01 - Update to the emergency phone number information.